

ALTRONIC ,INC.  
712 TRUMBULL AVE.  
GIRARD, OHIO 44420

**GAS METERING VALVE**

AGV5-1  
AGV5-1A  
AGV5-2  
AGV5-2A

**IMPORTANT SAFETY NOTICE**

**PROPER INSTALLATION, MAINTENANCE, REPAIR AND OPERATION OF THIS EQUIPMENT IS ESSENTIAL. THE RECOMMENDED PRACTICES CONTAINED HEREIN SHOULD BE FOLLOWED WITHOUT DEVIATION. AN IMPROPERLY INSTALLED OR OPERATING VALVE SYSTEM COULD CAUSE PERSONAL INJURY TO OPERATORS OR OTHER NEARBY PERSONNEL.**

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## ALTRONIC AGV5 SERVICE MANUAL

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## **1.0 AGV5 SERVICE AND REPAIR MANUAL OVERVIEW**

The AGV5 Gas Metering Valve has been designed to provide reliable operation with a minimum amount of maintenance. To ensure optimum performance, periodic inspection and cleaning is necessary.

Preventative maintenance issues can be integrated into the current maintenance schedule of the engine. Most maintenance requires little effort and no downtime of the AGV5 valve.

Corrective maintenance is to be done when the AGV5 Gas Metering Valve begins to behave erratically. Procedures have been generated to troubleshoot and to repair most minor issues.

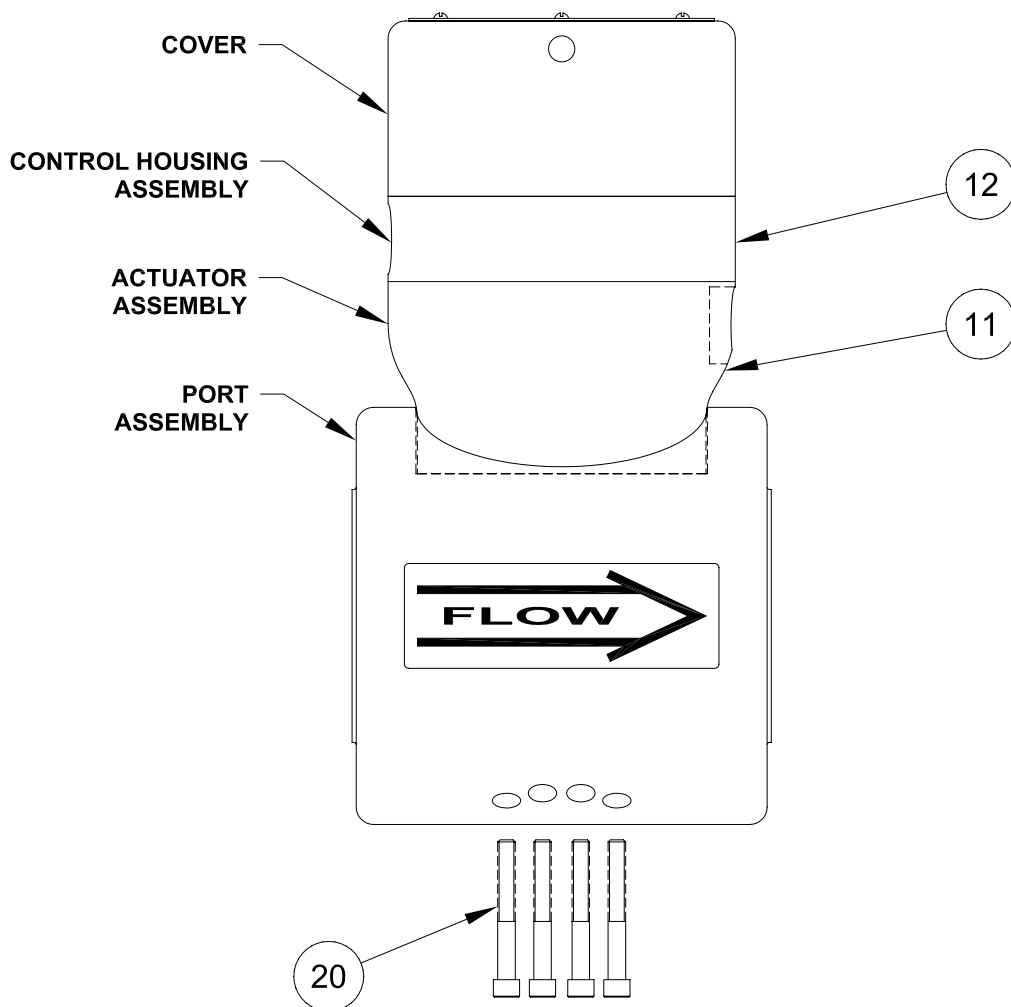
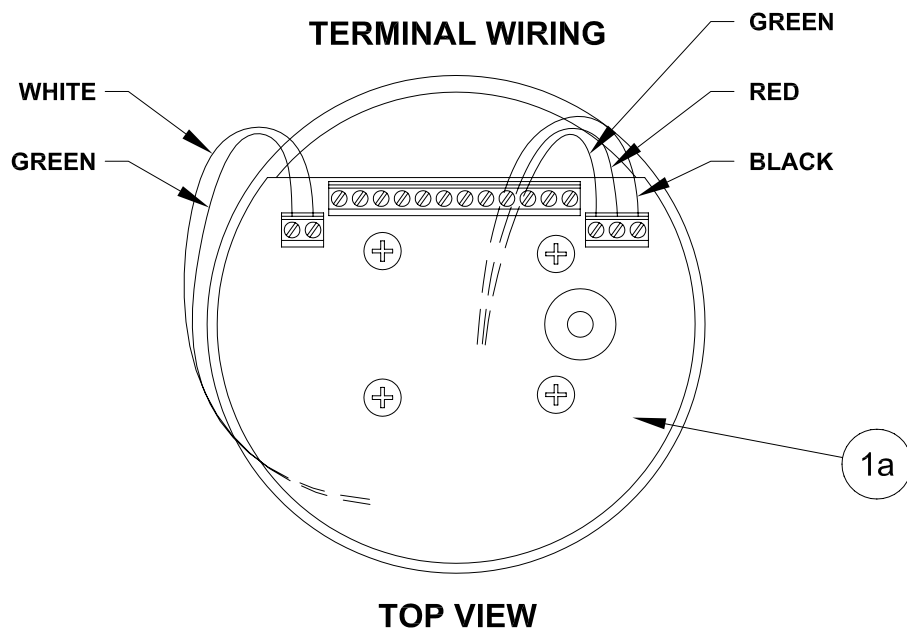
- **External Visual Inspection** – Inspect the exterior of the valve for loose connections, frayed wires or major structural damage.
- **Cleaning** – Exterior cleaning will aid in the visual inspection of the external casing and ensure good connections. Ethyl alcohol or mild soapy water can be used as cleaning agents.
- **Maintenance Log** – To facilitate troubleshooting and to establish service schedules, a maintenance log should be kept on the valve.
- **Calibration** – Calibration of the AGV5 is performed in a controlled environment before shipment. Since calibration of the valve requires equipment not normally available in the field, it is recommended that the device be returned to the Altronic distributor serving your area.

Throughout this service manual service parts will be identified by the item number assigned to them in the parts list. For example, (1a) and its position inside the AGV5 device can be found by locating that item number on Fig.1A.

### **AGV UPDATES**

- In addition to the standard procedures, older **AGV5 units below S/N 1400** will require more items (such as the pressure transducer and transducer housing) to be changed. These items and procedures are identified by specific notes ("**When Updating Units below S/N 1400**") within the appropriate sections of the manual.
- In addition to the repair of malfunctioning units, instructions are given in **SECTION 3.0** which describe the process of updating an AGV5 to the current configuration of PCB assembly.

# FIG.1A PART IDENTIFICATION



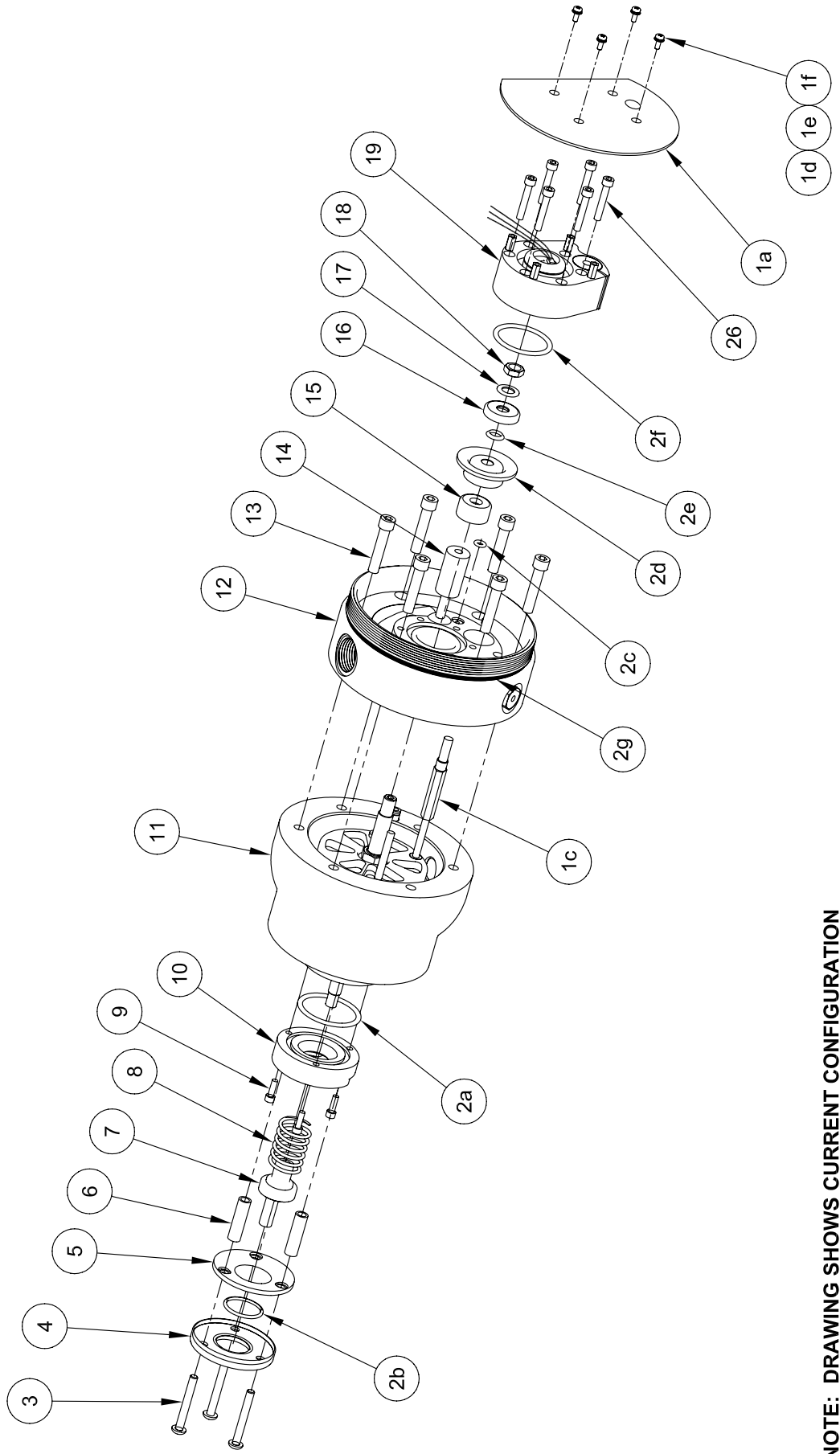
## 2.0 PARTS IDENTIFICATION

### 2.1 PARTS LIST - AGV5

Reference exploded view on 1A.

ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
1	1	881002-KT	PCB Field Retrofit Kit
1a	1	872005	PCB Assembly, Logic
1b	1	810114	Bushing, Magnet
1c	1	810112	Assembly, Magnet Holder
1d	4	801008	Washer, Flat #4
1e	4	801009	Washer, Lock #4
1f	4	801010	Screw, 4-40
11	1	50301008	Actuator Assembly
12	1	50303018	Control Housing Assembly
20	6	801058	Bolt, 1/4-28 x 2"

**FIG.1B PART IDENTIFICATION**



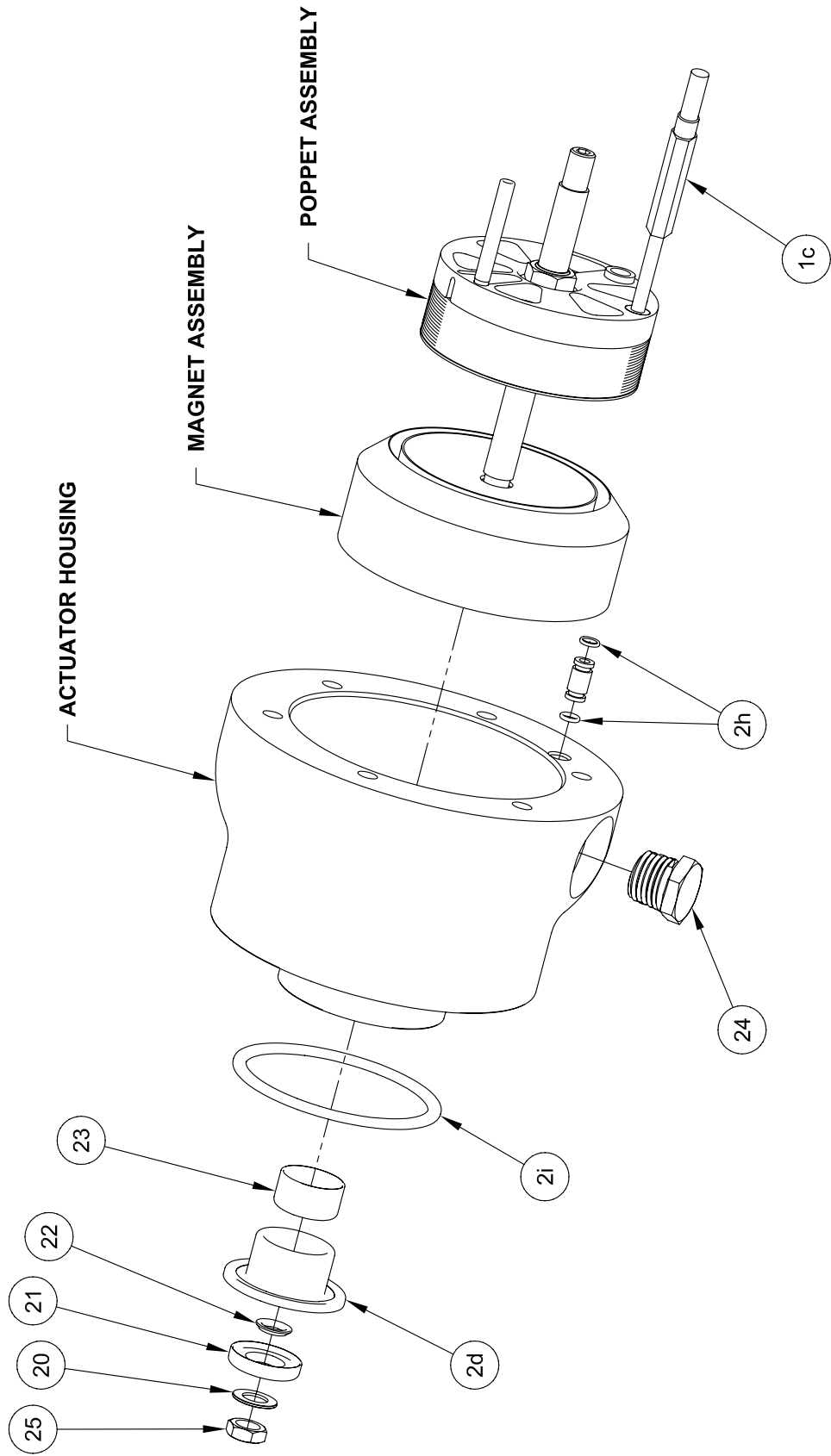
**NOTE: DRAWING SHOWS CURRENT CONFIGURATION OF VALVE, SOME MINOR DIFFERENCES MAY EXIST ON OLDER UNITS PRIOR TO S/N 2001**

## 2.2 PARTS LIST - AGV5

Reference exploded view on 1B.

ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
1	1	881002-KT	PCB Field Retrofit Kit
1a	1	872005	PCB Assembly, Logic
1b	1	810114	Bushing, Magnet
1c	1	810112	Assembly, Magnet holder
1d	4	801008	Washer, Flat #4
1e	4	801009	Washer, Lock #4
1f	4	801010	Screw, 4-40
2	1	820020	Valve Repair Kit
2a	1	810033	O-ring
2b	1	810038	O-ring
2c	1	810035	O-ring
2d	2	810023	O-ring
2e	1	810024	O-ring
2f	1	810036	O-ring
2g	1	810037	O-ring
2h	1	810027	O-ring
2i	1	810025	O-ring
2j	1	810031	O-ring
2k	1	803020	O-ring Lube
3	3	801018	Screw, 10-32
4	1	50303076	Valve Seat, Primary
5	1	50303086	Valve Seat, Secondary
6	3	50303066	Spacer
7	1	50303056	Poppet, Metering
8	1	801015	Spring
9	3	801011	Screw, 6-32
10	1	50303046	Perch, Spring
11	1	50301008	Assembly, Actuator
12	1	50303018	Assembly, Control Housing
13	6	801014	Bolt, 1/4-28
14	1	50303026	Guide, Anti-rotation
15	1	50301096	Piston, Balance
16	1	50301106	Cap, Balance Piston
17	1	801002	Washer
18	1	50301166	Nut
19	1	820022	Pressure Transducer Housing Kit
26	6	801006	Screw, 8-32 x 1"

**FIG.1C PART IDENTIFICATION**





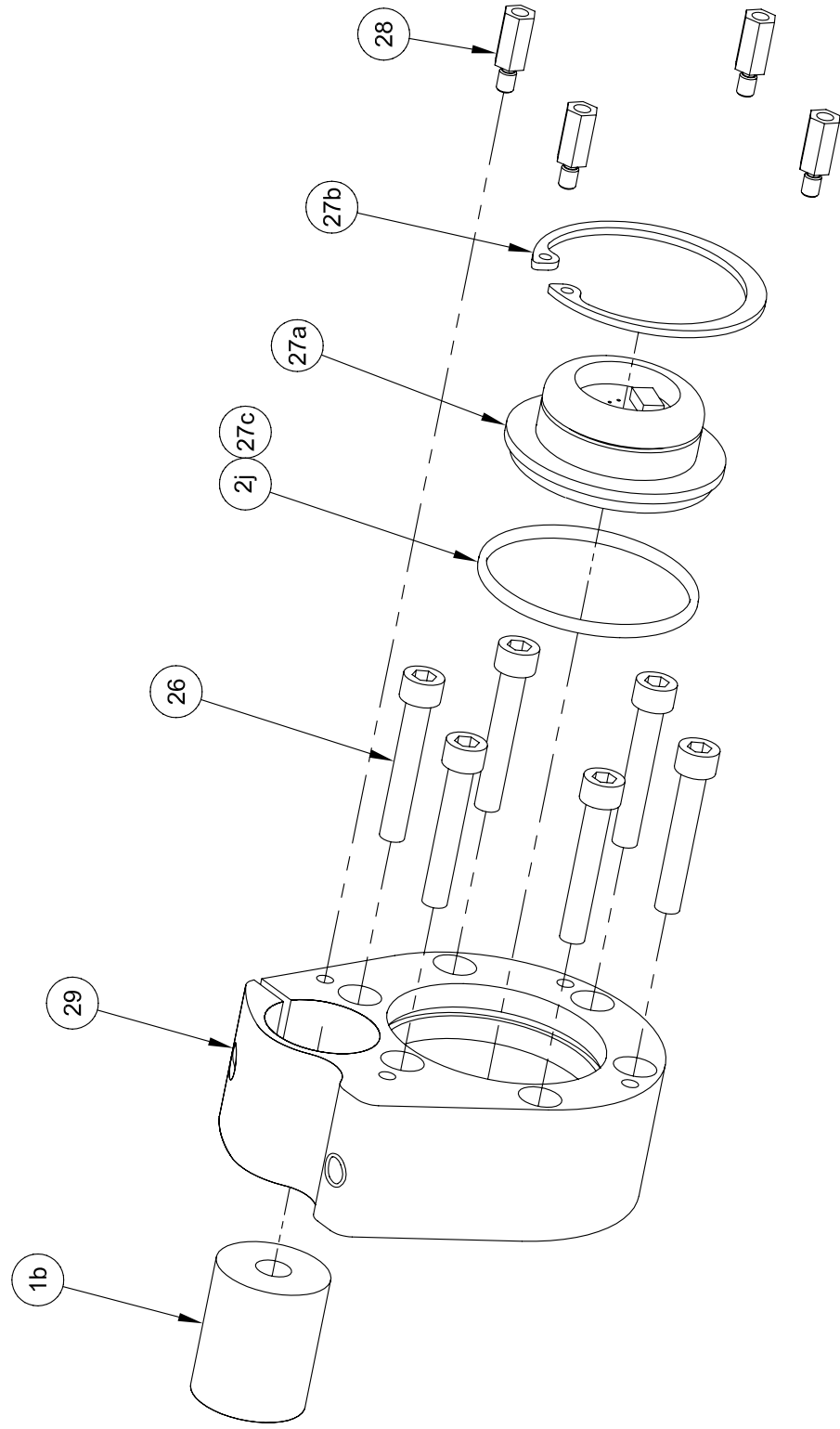
2.3 PARTS LIST - AGV5  
Reference exploded view on 1C.

ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
1	1	881002-KT	PCB Field Retrofit Kit
1a	1	872005	PCB Assembly, Logic
1b	1	810114	Bushing, Magnet
1c	1	810112	Assembly, Magnet Holder
1d	4	801008	Washer, Flat #4
1e	4	801009	Washer, Lock #4
1f	4	801010	Screw, 4-40
2	1	820020	Valve Repair Kit
2a	1	810033	O-ring
2b	1	810038	O-ring
2c	1	810035	O-ring
2d	2	810023	O-ring
2e	1	810024	O-ring
2f	1	810036	O-ring
2g	1	810037	O-ring
2h	1	810027	O-ring
2i	1	810025	O-ring
2j	1	810031	O-ring
2k	1	803020	O-ring Lube
20	1	801002	Washer, Flat
21	1	50301106	Cap, Balance Piston
22	1	810024	O-ring
23	1	50301096	Piston, Balance
24	1	810026	Plug, Hex
25	1	50301166	Nut, Balance Piston

# FIG.1D PART IDENTIFICATION

**NOTE:**

FOR UPDATE KIT 820022 (IT.19), ALL COMPONENTS SHOWN COME PREASSEMBLED AND TESTED. 820022 KIT ALSO INCLUDES A SPECIAL MAGNET HOLDER ASSEMBLY WITH A 10-32 THREAD TO FIT VALVES BELOW S/N 1400.

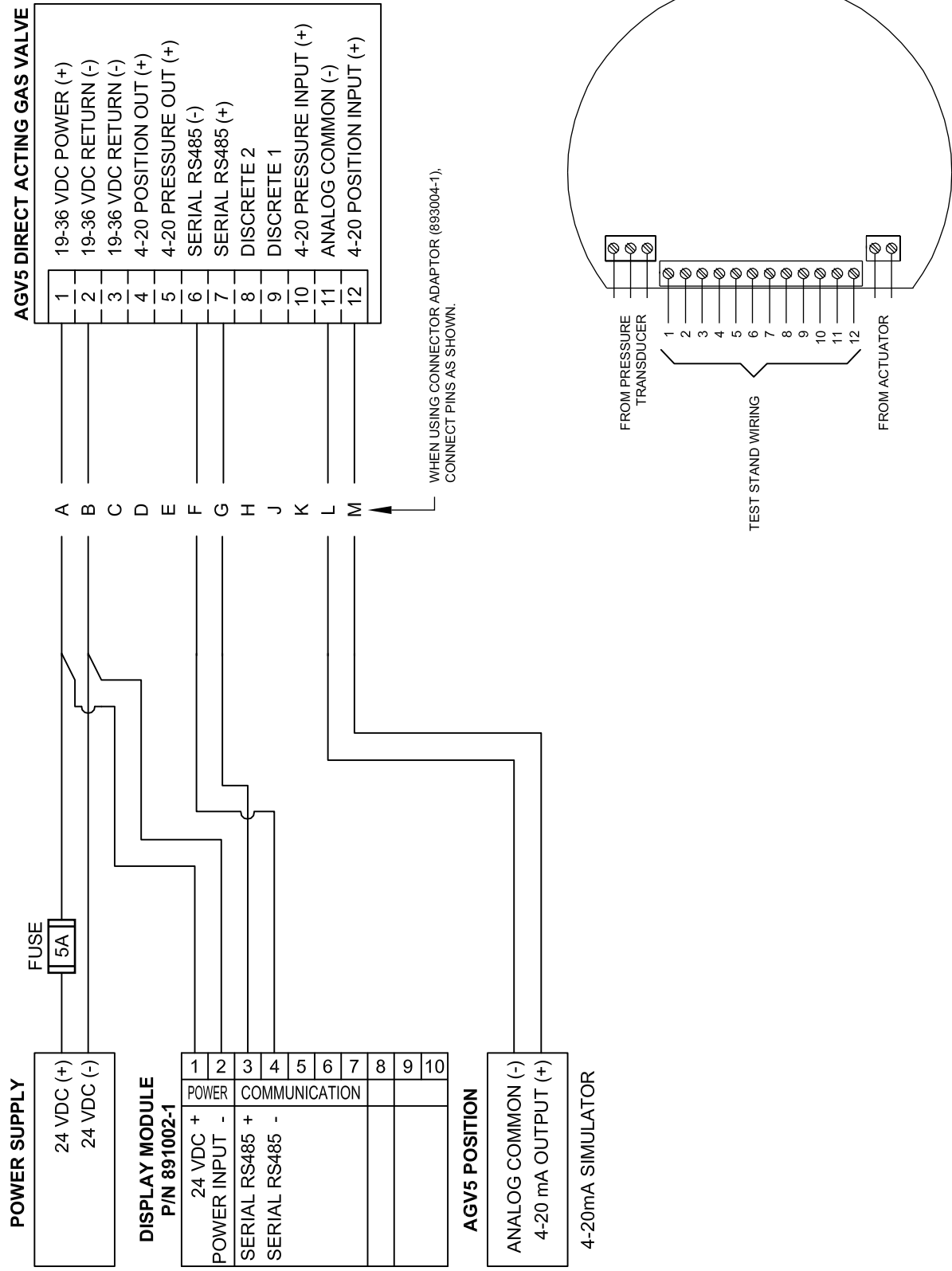


## 2.4 PARTS LIST - AGV5

Reference exploded view on FIG. 1D.

ITEM NO.	QUANTITY	PART NO.	DESCRIPTION
1	1	881002-KT	PCB Field Retrofit Kit
1a	1	872005	PCB Assembly, Logic
1b	1	810114	Bushing, Magnet
1c	1	810112	Assembly, Magnet Holder
1d	4	801008	Washer, Flat #4
1e	4	801009	Washer, Lock #4
1f	4	801010	Screw, 4-40
2	1	820020	Valve Repair Kit
2a	1	810033	O-ring
2b	1	810038	O-ring
2c	1	810035	O-ring
2d	2	810023	O-ring
2e	1	810024	O-ring
2f	1	810036	O-ring
2g	1	810037	O-ring
2h	1	810027	O-ring
2i	1	810025	O-ring
2j	1	810031	O-ring
2k	1	803020	O-ring Lube
26	6	801006	Screw, 8-32 x 1"
27	1	820021	AGV5 Transducer Kit
27a	1	810116	Assembly, Pressure Transducer
27b	1	801005	Snap Ring
27c	1	810031	O-ring
27d	1	803020	O-ring Lube
28	4	801007	Stand-off, 4-40
29	1	50302026	Housing, Transducer

**FIG.2 TEST STAND WIRING DIAGRAM, AGV5**



### **3.0 REPLACEMENT OF PRINTED CIRCUIT BOARD ASSEMBLY USING 881002- KT**

- 3.1 Retrofit installation of a new PCB assembly (1a) can only be done by a qualified repair facility. The valve must be removed from service and re-calibrated and retested prior to use.

**NOTE: When updating existing AGV5 units with S/N 1400 or lower, the obsolete pressure transducer and transducer housing (19) MUST be replaced in addition to the PCB assembly (1a). The obsolete pressure transducer is identified by the presence of four wires rather than three. The obsolete transducer has a white wire in addition to the normal black, red and green wires currently used. The new pressure transducer and housing assembly with all required hardware is available completely assembled under kit part number 820022.**

- 3.2 Retain all removed parts in a small plastic bag. These parts should be returned to Altronic, Inc. for exchange credit.
- 3.3 The following tools are required for the removal and installation of PCB assembly (1a): a spanner or strap wrench, a small Phillips head screw driver, wire cutter/strippers and an Allen wrench set.
- 3.4 Removing and replacing the older style PCB assembly.
- A. Disconnect the power from the AGV5 system at the source. After power is off, disconnect all field wiring at junction box.
  - B. Remove the cover from the AGV5 housing by unscrewing it. See FIG.1A. Use a spanner wrench or leather strap wrench to grip the cover.
  - C. Remove the old PCB assembly (1a) by removing the four Phillips head screws (1f) which secure it to the pressure transducer housing base (19). With the PCB assembly (1a) loose, locate the three wires (black, red and green) coming from pressure transducer (27a) to the underside of the PCB assembly (1a). Cut the wires from the old style PCB assembly as closely as possible to the PCB. Locate the two wires coming from the actuator coil (green and white) and unplug the two pin connector coming from the underside of the old PCB assembly. These five wires will be reused with the new PCB assembly (1a).
  - D. Locate the wires coming from the existing LVDT assembly to the old style PCB assembly and cut them off. Locate all of the tie wraps holding the old wiring harness to the housing and remove them. Now remove the wiring harness and the old PCB assembly by pulling the old wiring back through the conduit going to the junction box. These wires will not be used with the new PCB assembly (1a).
  - E. Remove the pressure transducer housing assembly (19) by removing the six Allen head mounting screws (26) holding it to the control housing assembly (12). The pressure transducer housing (19) and the old LVDT coil can now be removed from the device. Use an Allen wrench to loosen the set screw in the clamping end of the pressure transducer housing holding the LVDT coil and remove the LVDT coil. The LVDT coil will not be reused. Replace the LVDT coil in the pressure transducer housing with the magnet guide (1b). See FIG. 1D. Tighten the Allen screw to hold the magnet guide (1b) in the housing (29) securely.

- F. Remove the LVDT core from the shaft attaching it to the poppet assembly by carefully unscrewing the core from the 4-40 threaded stud (Allen head set screw) which holds it. See FIG.1C. The new magnet holder assembly (1c) is installed by threading onto the 4-40 threaded stud.

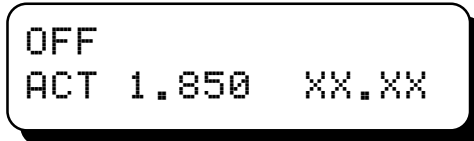
**NOTE: When updating existing AGV5 units with S/N 1400 or lower, the obsolete pressure transducer and transducer housing assembly (19) MUST be replaced in addition to the PCB assembly (1a). The obsolete pressure transducer is identified by the presence of four wires rather than three. The obsolete transducer has a white wire in addition to the normal black, red and green wires currently used. The new pressure transducer and housing assembly with all required hardware is available completely assembled under kit part number 820022. A special magnet holder assembly (1c) is supplied with this kit which will thread onto the 10-32 stud used on these older valves.**

- G. Replace the pressure transducer housing assembly (19) by sliding it over the new magnet holder assembly (1c) and replacing the six Allen head mounting screws (26) holding it to the control housing assembly (12). Use the O-ring lubricant (2k) to help hold the O-rings (2c) and (2f) in place under the pressure transducer housing assembly (19). Tighten the six Allen screws (26) to 18-20 inch-pounds in order to hold the transducer housing assembly (19) to the control housing assembly (12) securely. See section 5.0 for leak testing directions. Leak test the valve before proceeding to H.
- H. Place the new PCB assembly (1a) onto the 4-40 stand-offs (28) on the top of the pressure transducer housing assembly (19) oriented as shown in FIG. 1A and 1B. Secure the PCB assembly (1a) to the unit with the four Phillips head screws (1f), flat washers (1d) and lock washers (1e) as shown. Before tightening the screws (1f), center the top of the magnet in the hole in the PCB as shown in FIG. 1A.
- I. Reconnect the wiring from the pressure transducer (27a) to the three position terminal strip as shown in FIG. 1A. Cut off the plastic connector on the actuator leads and reconnect the actuator wires to the two-position terminal strip as shown in FIG. 1A. Dress the wires appropriately, taking care to not stress any connections or wires.

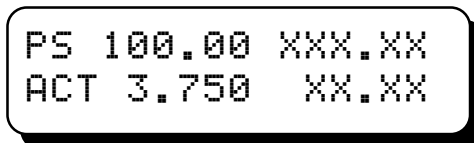
### 3.5 Calibrating the position sensor.

- A. The following items are required to calibrate the position sensor when a new PCB assembly is installed: a 24-volt power supply capable of supplying 5 amperes, a GOV Display Module P/N 891002-1 and a 4-20 milliampere simulator. See FIG.2 for the AGV5 test stand wiring diagram. Wire the components together as shown.

- B. Power up the AGV5 and the Display Module will go to the HOME screen of the AGV5 program within 1 minute. The HOME screen is shown below. The first line of the display indicates the status of the valve; with the input control current set to 4 milliamperes or less, the valve is OFF or closed. The second line of the display indicates the position sensor (Hall Effect) output voltage at this position of the valve, 1.850 volts in this case. Read and record the actual voltage of the sensor. This value is the **MIN POS** value. The last characters XX.XX of the second line of the display show the position of the valve in terms of % open. The % open reading of the valve will not be correct until the valve is calibrated; disregard the XX.XX value shown at this time.



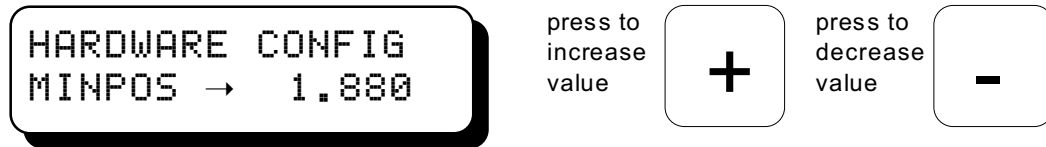
- C. Increase the current from the simulator to 20 milliamperes and observe the display; the proper display is shown below. **NOTE: On valves below S/N 2001, if the magnet does not move and the position sensor voltage on the display does not change, reverse the green and white wires connecting to the actuator coil and retry.** The top line of the display indicates that the valve is operating in the position control mode and the desired set point from the simulator is for a 100% open condition. The XXX.XX value is the valve position based on the position sensor signal; this value is incorrect until after the valve is calibrated. Read and record the value shown on the second line for the position sensor voltage in the place of the 3.750 value in the example. This value is the **MAX POS** value. At this time reduce the input current signal from the simulator to 4 milliamperes or less before proceeding.



- D. In order to program the position sensor calibration values into the AGV5 unit, the configuration password must be entered in sequence. When in the configuration mode all of the internal configuration values of the AGV5 are displayed. These values are never adjusted in normal use and should be accessed only by qualified personnel. The first configuration screen is shown below. After it appears, press the SETUP key until the HARDWARE CONFIG screen shown in section 3.5D appears, no other screen values will require adjustment from the factory default values.

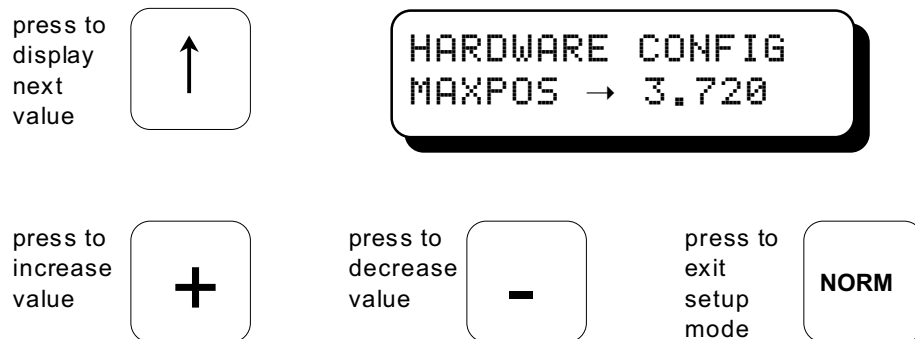


- E. Press the setup key until the display shown below appears. The sensor voltage value for the minimum open position can now be entered. Recall the value read and recorded in section 3.5, step B. This value plus 30 millivolts should be used for the MINPOS value. The +30 millivolt offset voltage allows for a 0.00% output reading from the valve to any user equipment when it is off, in spite of any thermal growth of the valve parts which may occur during normal use.



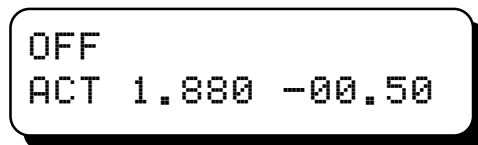
**The right arrow always points to the adjustable value on the CONFIGURATION screen. Adjustments to CONFIG values are saved instantly and retained until changed again.**

- F. Use the UP arrow key to select the screen for the entry of the sensor voltage representing the maximum open position of the valve or 100% open. Recall the value read and recorded in section 3.5 step C. This value minus 30 millivolts should be used for the MAXPOS value. The -30 millivolt offset voltage ensures that the valve will be able to reach its wide open position regardless of minor system variations.



3.6 After returning from the position sensor calibration screen, follow these instructions for testing the calibration of the AGV5.

- A. The input simulator should still be set to 4 milliamperes or less and the HOME screen display should appear as shown below. The position sensor voltage should be about the same as read in section 3.5 step B, and the valve position shown in % open should now read close to the fully closed position of 0.00%. A reading of 0.00 +/- 0.50% would be in the normal range.





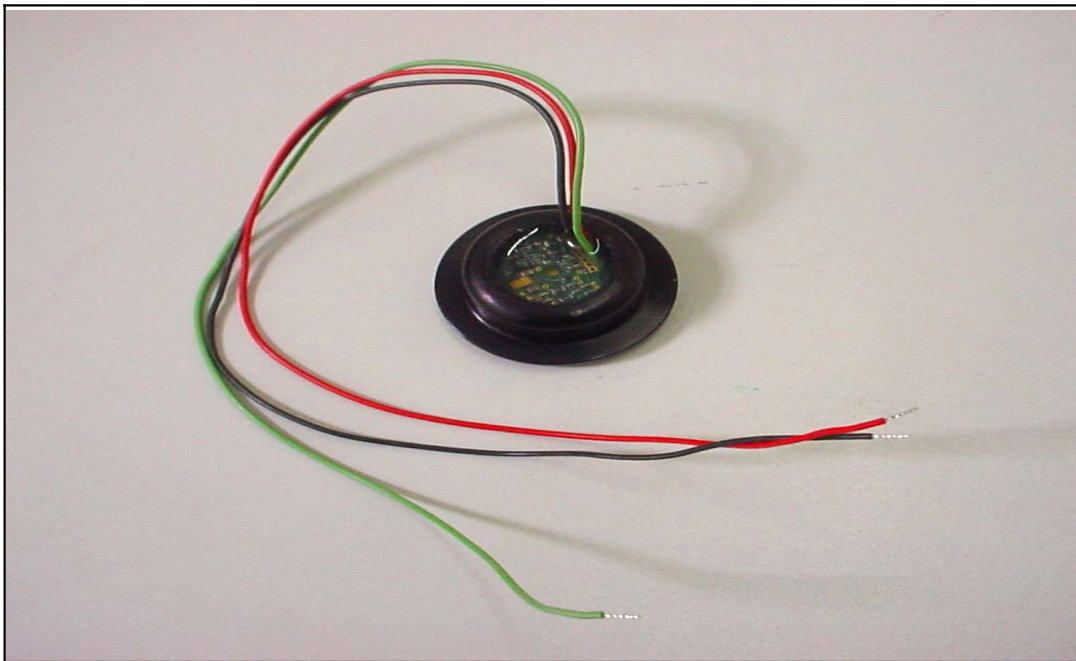
- B. Adjust the input simulator to the values of current shown below and observe the display. The values shown for % open at each current input should now be calibrated to those shown in the table within a range of +/- 0.50 %.

8 milliamperes	25%
12 milliamperes	50%
16 milliamperes	75%
20 milliamperes	100%

- C. Measure the 24 volt power supply current to the AGV5 valve with the valve 100% open. The current from the power supply should be 2.25 amperes or less.

#### **4.0 REPLACEMENT OF THE PRESSURE TRANSDUCERS**

- 4.1 Replacement of pressure transducer (27a) can be performed in the field under the direction of the distributor or Altronic personnel. The transducer (27a) is supplied in a kit (27) which includes all of the necessary parts. **NOTE: When repairing or updating existing AGV5 units with S/N 1400 or lower, the obsolete pressure transducer and transducer housing as well as the PCB assembly MUST be replaced. The obsolete pressure transducer is identified by the presence of four wires rather than three. The obsolete transducer has a white wire in addition to the normal black, red and green wires currently used. The new pressure transducer and housing assembly with all of the required hardware is available and comes completely assembled under kit part number 820022 (FIG.1B, 19).**



- A. Remove the cover from the AGV5 housing by unscrewing it. See fig. 1A. Use a spanner wrench or leather strap wrench to grip the cover.
- B. Examine and make notes of the AGV electronic board assembly (1a) which show the wire routing and orientations.

- C. Disconnect the transducer (27a) from the electronics board (1a) and remove the board (1a) from the transducer housing assembly (19). **Do not remove more wires than necessary.**
- D. Using snap ring pliers, remove the snap ring (27b) holding the transducer (27a).
- E. With a small pry tool, remove the transducer (27a) from its housing.
- F. There is an O-ring (27c) placed on the underside of the transducer (27a). **If this O-ring (27c) is damaged, it must be replaced.**
- G. Insert the new transducer (27a) into position, taking care to have O-ring (27c) in place within the cavity. Use O-ring lubricant (27d) to help hold the O-ring (27c) in place.
- H. Re-insert the snap ring (27b) to hold the transducer in place. See section 5.0 for leak testing directions. Leak test the pressure transducer before proceeding to step I.
- I. Route the three wires coming from the pressure sensor under the PCB assembly (1a) to the terminal strip.
- J. Mount the PCB assembly (1a) to the pressure transducer housing.
- K. Attach the wiring to the PCB assembly (1a) in the proper orientation.

## **5.0 AGV5 PRESSURE TEST**

- 5.1 After repair and before returning an AGV5 valve to service, the valve assembly must be pressure tested for leaks. Using compressed air, pressurize the valve assembly to 100 PSIG by blocking both the input and output ports. Check for leaks using a solution of water and mild detergent. **NOTE: Do not contaminate the electronics with the leak test solution.** Remove the PCB assembly to test the pressure transducer interface. Leaks will be indicated by a steady stream of bubbles originating at the source. Pay special attention to the interfaces between the pressure transducer housing (19) and the control housing assembly (12), the pressure transducer (27a) and the pressure transducer housing (25), and the actuator assembly (11) and the port assembly. See FIG. 1A. If a leak is detected, remove all pressure before attempting to tighten fasteners to reduce leakage.
- 5.2 The AGV5 valve is not a shutoff valve. There may be some flow through the valve from the input port to the output port when the valve is closed; this is normal.